



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6420G01531-8G-2

Job Sheet 177060



Part No: RBW6420G01531-8G-2

Job Qty: 2 ea

Part Name: Guide



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6420G01531-8G Rev A IPP Rev A 18.03.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	6/15/18	6/15/18	0.00	0.00	Start Up Machining-3		18-6-13
120	CNC Lathe	2 pcs	6/15/18	6/15/18	0.00	1.40	MORI SL-154		18-6-13
130	QC	2 pcs	6/15/18	6/15/18	0.00	0.00	QC2 Machining-4		18-6-13
140	QC	2 pcs	6/15/18	6/15/18	0.00	0.00	QC8 Machining-4		18-6-13
170	Outsource	2 pcs	6/15/18	6/15/18			GRO002-VC	10	18-6-14
180	Packaging	2 pcs	6/15/18	6/15/18	0.00	0.00	Packaging2		18-6-20
190	QC	2 pcs	6/15/18	6/15/18	0.00	0.00	QC6		18-6-22
200	Packaging	2 pcs	6/15/18	6/15/18	0.00	0.00	Packaging3-1		18-6-22
210	QC21-SA	2 Ea	6/15/18	6/15/18	0.00	0.00	QC21		21 JUN 25 2018

Part Op 120 - 1-Machine as per DWG. FOLIO REV: 2-Debur

Descriptions: 170 - Issue P/O to Groupe Altech: P/O - Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140QT-R1.000	AISI 4140 Quenched & Tempered Steel Round Bar 1.000"	1.4000 ft (.7 ea)	90-Start up Operation	2.8
	Dia.			4.42
				5009410
				5046345

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-4140QT-R1.000	1	20	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

could not be found.

Plex 5/4/18 1:59 PM Dart.lajeunesse.marie

Container No: S080563



Part: RBW6420G01531-8G-2

Job No: 177060

Serial No/Batch: S080563

Revision: A

Inspector:

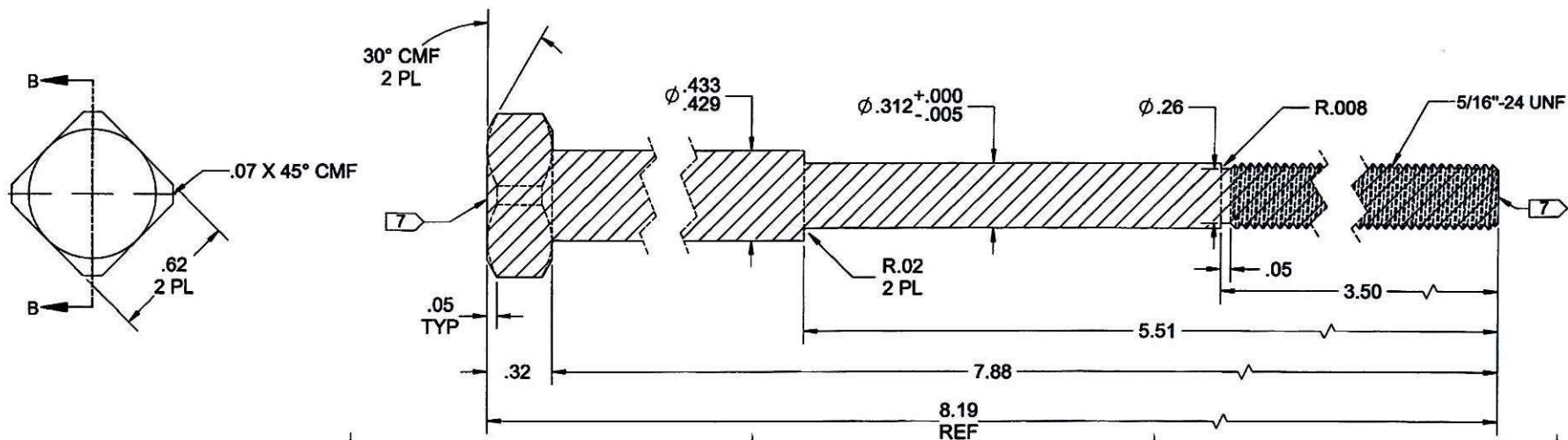
Exp Date:

Instructions:

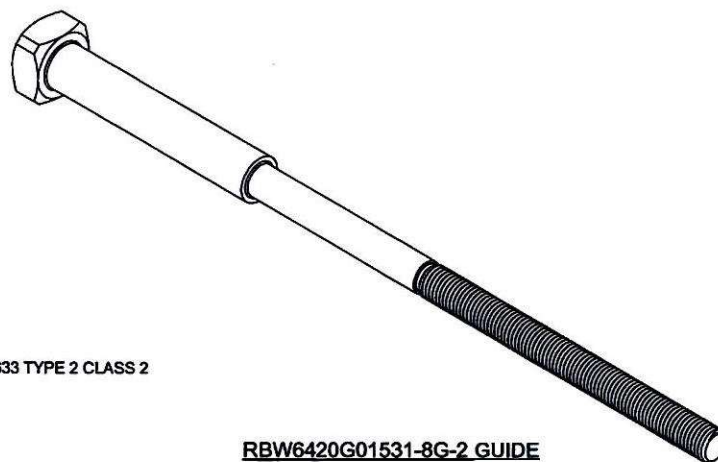
Date: 06/13/18

PROGRAM AND TOLD DONE
READY FOR FLOOR

5893
SNV
7-2



SECTION B-B



NOTES:

- 1) MATERIAL: 4140/4142 (28-32 Rc)
- 2) HEAT TREAT: N/A
- 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = 0.1"
- 5) X.XX = 0.01"
- 6) X.XXX = 0.005"
- 7) X.XXXX = 0.0005"
- 8) UNITS: INCHES UNLESS OTHERWISE NOTED
- 9) BREAK SHARP EDGES: 0.005" TO 0.010"
- 10) IDENTIFICATION: N/A
- 11) USE OF #2 CENTER DRILL IS ACCEPTABLE

RBW6420G01531-8G-2 GUIDE

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM 02/16/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 02/16/2018	TOOL PART #	REV. A
MFG. APPR.	DD 02/18/2018	RBW6420G01531-8G	SHEET 3 OF 3
APPROVED	ML 02/25/2018	TITLE	SCALE
DATE	2/26/2018	T/R SCISSORS SHORT COUPLING REMOVAL TOOL	NTS
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Certificat de Conformité / Certificate of Compliance

(010350-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9

Tel: 514-335-3666

Fax: 514-335-3868

www.groupaltech.com

Bon de Livraison / Packing Slip

010350- 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
20-Jun-2018		Jessie Boisvert				PO040175			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)		CATG. U/M	Quantités / Quantities				À venir/ Back Order
					Comm. Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	
8	RBW6420G01531-8G-2 Rev.	RBW6420G01531-8G-2 01 -ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours ASTM B633 TYPE 2 SC2		ZINC CH	6	6	0	0	0.0 38 9-85

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040175**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040175
PO Date: 6/14/18
Due Date: 6/18/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173874	RBE350A94-3700-A-01	Tube -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	6/15/18	24 pcs	0 pcs	24 pcs	\$3.85/pcs	\$92.40
			-Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required							
2	173878	RBE350A94-3700-C-01	Tube -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	6/15/18	28 pcs	0 pcs	28 pcs	\$1.80/pcs	\$50.40

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
8	177060	RBW6420G01531-8G-2	Guide -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required	Firmed	6/18/18	6 pcs	0 pcs	6 pcs	\$1.05/pcs	\$6.30
9	173859	RBE350A93-3307-00-01	Retractor -Issue P/O to Groupe Altech: PO _____ -Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4 -Certificate of Conformity is required	Firmed	6/18/18	12 pcs	0 pcs	12 pcs	\$2.55/pcs	\$30.60
10	177059	RBW6420G01531-8G-1	Reaction -Issue P/O to ATG: _____ - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	6/18/18	6 pcs	0 pcs	6 pcs	\$10.00/pcs	\$60.00
11	178821	RBW6505G00831-3G-23	Bar -Issue P/O to ATG: _____ - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	6/18/18	6 pcs	0 pcs	6 pcs	\$2.25/pcs	\$13.50

Disc
38
9-89